



PART NUMBER	DESCRIPTION	QUANTITY
A	¼"-20 X 1" MACHINE SCREW	24 (28 for Long Bed)
B	¼" LOCK WASHER	24 (28 for Long Bed)
C	¼" FLAT WASHER	24 (28 for Long Bed)

STEP 1 – LAY OUT THE SIDE RAILS AND CROSSBARS USED IN THE RACK ASSEMBLY (FIGURE 1.1).

STEP 2 – INSERT (8) CARRIAGE BOLTS INTO BOTH MOUNT CROSSBARS (SECOND FROM EACH END).

STEP 3 -- USING THE CROSSBAR HARDWARE (FIGURE 1.2), INSTALL THE CROSSBARS TO THE SIDE RAILS (FIGURE 1.3).



FIGURE 1.1

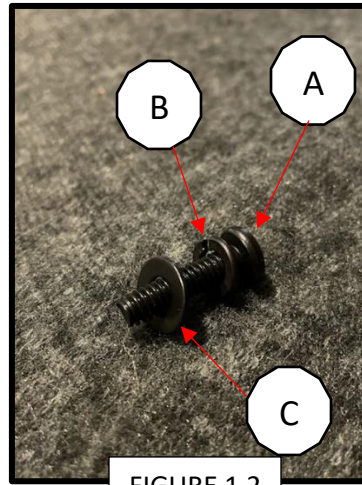


FIGURE 1.2



FIGURE 1.3

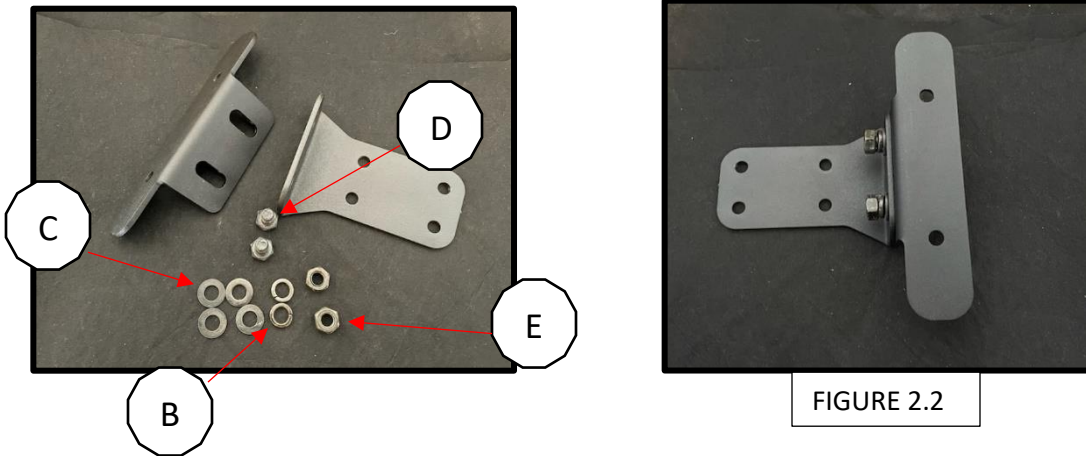


STEP 2

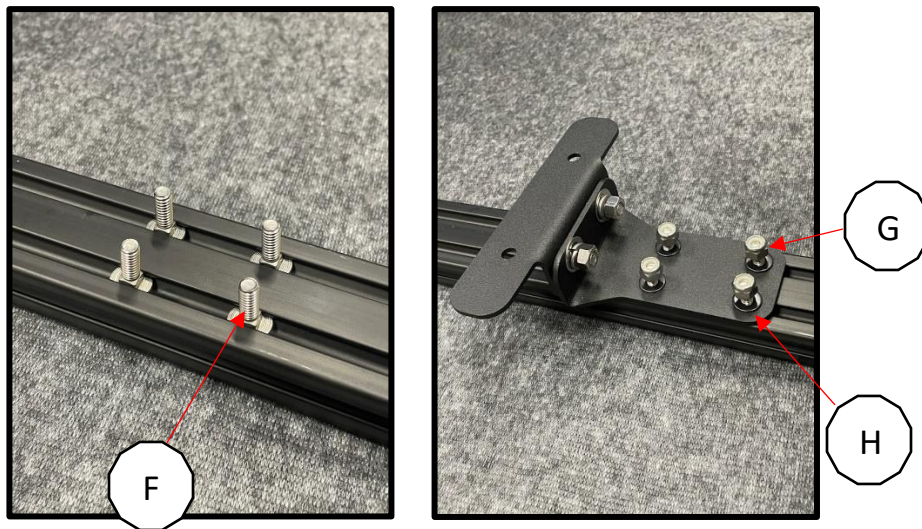
SHELL RACK MOUNT PART LIST

PART NUMBER	DESCRIPTION	QUANTITY
B	5/16" LOCK WASHER	8
C	5/16" FLAT WASHER	16
D	5/16X18 X3/4" HEX SCREW	8
E	5/16X18 NUT	8
F	1/4X20 X 3/4" CARRIAGE BOLT	16
G	1/4X20 LOCK NUT	16
H	1/4" FLAT WASHER	16

STEP 1 – ASSEMBLE THE ADJUSTABLE MOUNTS USING THE SUPPLIED HARDWARE, AS SHOWN BELOW IN FIGURE 2.2. (MOUNTS MAY COME PRE-ASSEMBLED)



STEP 2 – MOUNT THE ASSEMBLED MOUNTS TO TWO CROSSBARS USING THE REMAINDER 1/4" HARDWARE. TIGHTEN BY HAND, LEAVING BOLTS LOOSE ENOUGH TO ALLOW ADJUSTMENT ONCE THE RACK IS MOUNTED ONTO THE TOPPER TRACKS.



STEP 4 – THE SHELL RACK IS NOW READY TO BE MOUNTED TO THE TRACK SYSTEM USING THE REMAINING (8) M6 X 16MM BOLTS, LOCK WASHERS, FLAT WASHERS, AND TRACK NUTS. (FIGURE 2.4)

STEP 5 – ONCE THE RACK HAS BEEN MOUNTED TO THE TRACKS, ALIGN THE RACK TO ENSURE EVERYTHING IS SQUARE AND TIGHTEN THE (16) 1/4X20 LOCK NUTS THAT ATTACH THE TOP OF THE MOUNTS TO THE UNDERSIDE OF THE CROSSBARS.

STEP 6 – DOUBLE CHECK THAT ALL FASTERS ARE PROPERLY TIGHTENED AND SECURED. YOUR RACK IS NOW READY TO ENJOY!



FIGURE 2.4